

Classic Brass

Manufacturers of Fine Solid Brass Hardware

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Full Dummy Entrance Handle Set Installation Instructions

PREPARE THE DOOR & FRAME:

- I. Determine the desired position of the full dummy handle set on your door. If it is to be used next to an active entry handle set, install that set first and use the location as reference for your full dummy set.
- II. Mark and drill the two 5/16" holes for the 1/4-20 screw for mounting the exterior pull. On the exterior side of the door, mortise out a 1" x 1-1/2" x 1/2" deep hole for the thumbpiece mounting bracket.

On the interior side of the door, determine the location for the lever and drill a 1/2" diameter x 3/16" deep bore to accept the base of the spindle.

INSTALLING THE HARDWARE:

- III. On the interior side of the door, install the dummy mounting plate by first positioning the plate and marking the location of the mounting screws. Using a 1/8" bit, drill pilot holes for the screws. Attach the plate using the two #6-32 x 1/2" flat head wood screws provided.

When installing this plate, make sure the groove in the spindle is located on the bottom. The knob or lever set screw will seat in this groove
- IV. Secure exterior plate to the door by first installing the top 1/4-20 bolt loosely to the handle mounting bushing located under the exterior plate.

Slide the bottom bolt through the bolt cover thread piece, then install through the door and into the lower mounting bushing. Tighten both bolts evenly until the exterior plate is sitting firmly on the door's exterior surface.

If the plate is not sitting flush against the door surface, make sure the mortise for the thumbpiece mounting bracket is sufficiently deep.
- V. Install the bolt cover over the lower handle bolt head. Only screw on hand tight; do not tighten with pliers as the finish may be damaged.
- VI. Align the interior plate with the edge of the door, then carefully drill four pilot holes for the fastening screws. Secure the plate to the door using the four (4) #6-32 x 3/4" screws provided.
- VII. Slide the knob/lever onto the dummy spindle until it sits against the hub. Secure by tightening the 1/4-28 set screw with the 1/8" Allen wrench provided.

BILL OF MATERIAL:

- (1) Interior plate assembly.
Includes:
 - (1) Interior plate.
 - (1) Knob/lever hub.
 - (4) #6 x 3/4" dome head screws.
- (1) Exterior plate assembly.
Includes:
 - (1) Exterior plate.
 - (1) Pull handle (6.5" or 8" c-c)
w/ (2) brass mounting bushings.
 - (1) Thumb piece w/ thumb mount bracket.
- (1) Dummy mounting plate with spindle.
 - (2) #6 x 1/2" flat head wood screws
- (1) Lever (left or right hand) or knob.
Includes:
 - (1) 1/4-28 set screw.
- (1) Bolt cover.
- (1) Bolt cover thread piece.
- (2) 1/4-20 flat head bolts.
- (1) 1/8" Allen wrench.

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